

Specifications

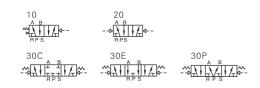
Model	4A110-M5 4A120-M5	4A130C-M5 4A130E-M5 4A130P-M5	4A110-06 4A120-06	4A130C-06 4A130E-06 4A130P-06		
Fluid	A	ir(to be filtered by	40 µm filter eleme	nt		
Acting		Exterior	control			
Port size ①	In=Ou	ut=M5	In=Ou	it=1/8"		
Orifice size	5.5mm ² (Cv=0.31)	5.0mm ² (Cv=0.28)	12.0mm2(Cv=0.67)	9.0mm ² (Cv=0.50)		
Valve type	5 port 2 porsition	5 port 3 porsition	5 port 2 porsition	5 port 3 porsition		
Operating pressure		0.15~0.8MPa	a(21~114psi)			
Proof pressure		1.2MPa	(175psi)			
Temperature °C		-20	~70			
Material of body		Aluminu	um alloy			
Lubrication 2		Not required				
Max. Frequency ③	5 cycle/sec	3 cycle/sec	5 cycle/sec	3 cycle/sec		
Weight (g)	4A110-M5:85 4A120-M5:140	165	4A110-06:85 4A120-06:140	165		

① PT thread, G thread and NPT thread are available.

② Once lubricated air is used, continue with same medium to optimise valve life span. lubricants like ISO VG32 or equivalent are recommended.

③ The maximum actuation frequency is in the no-load state.

Symbol



Product feature

1. Structure in sliding column mode: good tightness and sensitive reaction.

- 2. Three position air valves have three kinds of central funcition for your choice.
- 3. Double air control valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Integrate with the manifold to save installation space.

06

Port s

M5 | N

06 1

Ordering code



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Co	de	V
1	100 Series	1
		2

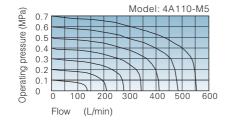
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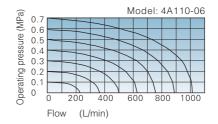
Valve	type Single air control 5/2 way
10	Single air control 5/2 way
10	
20	Double air control 5/2 way
30C	Double air control 5/3 way closed center
30E	Double air control 5/3 way exhaust center
30P	Double air control 5/3 way pressure center

ize	Thread ty	ре
<i>N</i> 5	Port size	Thread type
1/8"		Blank: PT
	1/8"	G: G
		T: NPT
	M5	No this code

Please refer to 64 for manifold specification and the order way.

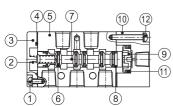
Flow chart



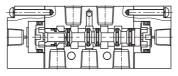


Inner structure

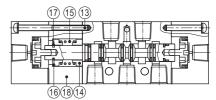




4A120





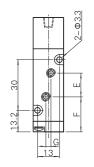


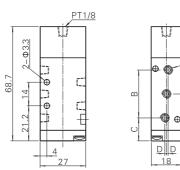
No.	Item	No.	Item	No.	Item	No.	Item	No.	Item
1	Screw	5	Body	9	Piston	13	Screw	17	EClip
2	Spring	6	O-ring	10	Pilot body	14	Spring holder	18	Side cover
3	Bottom cover	7	Spool	11	O-ring	15	Return Spring		
4	Bottom cover gasket	8	Wear ring	12	Screw	16	Spring holder		

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28.2

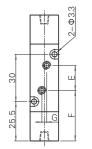
Dimensions 4A110

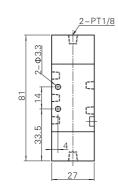


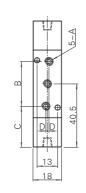


Model\Item	А	В	С	D	Е	F	G
4A110-M5	M5×0.8	27	14.7	0	14	21.2	0
4A110-06	PT1/8	28	14.2	1	16	20.2	3

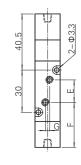
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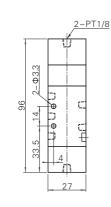


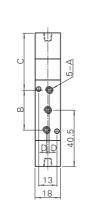




4A130







Model\Item	А	В	С	D	Е	F	G
4A120-M5	M5×0.8	27	27	0	14	33.5	0
4A120-06	PT1/8	28	26.5	1	16	32.5	3

Model\Item	А	В	С	D	Е	F	G
4A130-M5	M5×0.8	27	42	0	14	33.5	0
4A130-06	PT1/8	28	41.5	1	16	32.5	3





Specifications

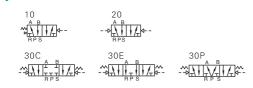
Model	4A210-06 4A220-06	4A230C-06 4A230E-06 4A230P-06	4A210-08 4A220-08	4A230C-08 4A230E-08 4A230P-08	
Fluid	Ai	r(to be filtered by	40 µm filter eleme	nt)	
Acting		Exterior	control		
Port size ①	In=Out=Ex	haust=1/8"	In=Out=1/4"	Exhaust=1/8"	
Orifice size	14.0mm2(Cv=0.78)	12.0mm ² (Cv=0.67)	16.0mm2(Cv=0.89)	12.0mm ² (Cv=0.67)	
Valve type	5 port 2 porsition 5 port 3 porsition {		5 port 2 porsition 5 port 3 porsition		
Operating pressure		0.15~0.8MPa	a(21~114psi)		
Proof pressure		1.2MPa	(175psi)		
Temperature °C		-20	~70		
Material of body		Aluminu	um alloy		
Lubrication 2	Not required				
Max. Frequency ③	5 cycle/sec	3 cycle/sec	5 cycle/sec	3 cycle/sec	
Weight (g)	4A210-06:185 4A220-06:285	365	4A210-08:185 4A220-08:285	365	

① PT thread, G thread and NPT thread are available.

2 Once lubricated air is used, continue with same medium to optimise valve life span. lubricants like ISO VG32 or equivalent are recommended.

③ The maximum actuation frequency of no-load state.

Symbol



Product feature

1. Structure in sliding column mode: good tightness and sensitive reaction.

- 2. Three position air valves have three kinds of central funcition for your choice.
- 3. Double air control valves have memory function.
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- 5. No need to add oil for lubrication.
- 6. Integrate with the manifold to save installation space.

Ordering code



2	2	
Co	de	Va
2	200 Series	1
		2

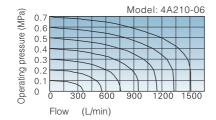
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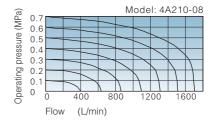
Valve type								
10	Single air control 5/2 way							
20	Double air control 5/2 way							
30C	Double air control 5/3 way closed center							
30E	Double air control 5/3 way exhaust center							
30P	Double air control 5/3 way pressure center							

08								
	Port	size	Th	read	type			
	06	1/8"	BI	ank	PT			
	08	1/4"	G		G			
			Т		NPT			

Please refer to 64 for manifold specification and the order way.

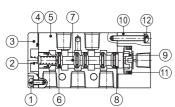
Flow chart



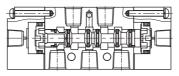


Inner structure

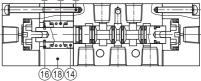




4A220

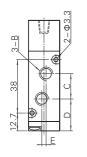


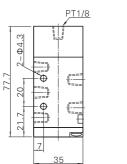


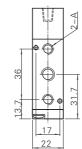


No.	Item	No.	Item	No.	Item	No.	Item	No.	Item
1	Screw	5	Body	9	Piston	13	Screw	17	EClip
2	Spring	6	O-ring	10	Pilot body	14	Spring holder	18	Side cover
3	Bottom cover	7	Spool	11	O-ring	15	Return Spring		
4	Bottom cover gasket	8	Wear ring	12	Screw	16	Spring holder		

Dimensions 4A210

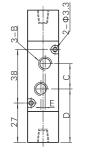


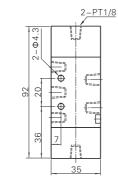


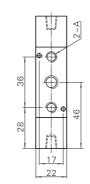


Model\ltem	А	В	С	D	Е
4A210-06	PT1/8	PT1/8	18	22.7	0
4A210-08	PT1/8	PT1/4	21	21.2	3

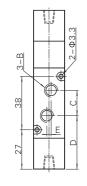
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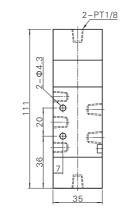


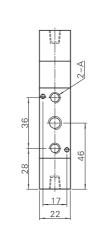




4A230C







Model\Item	А	В	С	D	Е
4A220-06	PT1/8	PT1/8	18	37	0
4A220-08	PT1/8	PT1/4	21	35.5	3

Model\Item	А	В	С	D	Е
4A230-06	PT1/8	PT1/8	18	37	0
4A230-08	PT1/8	PT1/4	21	35.5	3



Specifications

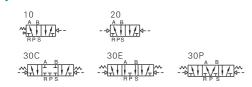
Model	4A310-08 4A320-08	4A330C-08 4A330E-08 4A330P-08	4A310-10 4A320-10	4A330C-10 4A330E-10 4A330P-10			
Fluid	Ai	Air(to be filtered by 40 µm filter element)					
Acting		Exterior	control				
Port size ①	In=Out=Ex	haust=1/8"	In=Out=1/4"	Exhaust=1/8"			
Orifice size	25.0mm2(Cv=1.40)	18.0mm ² (Cv=1.00)	30.0mm2(Cv=1.68)	18.0mm ² (Cv=1.00)			
Valve type	5 port 2 porsition	5 port 3 porsition	5 port 2 porsition	5 port 3 porsition			
Operating pressure		0.15~0.8MPa(21~114psi)					
Proof pressure		1.2MPa	(175psi)				
Temperature °C		-20	~70				
Material of body		Aluminu	um alloy				
Lubrication 2		Not re	quired				
Max. Frequency 3	4 cycle/sec	3 cycle/sec	4 cycle/sec	3 cycle/sec			
Weight (g)	4A310-08:275 4A320-08:365	505	4A310-10:275 4A320-10:365	505			

① PT thread, G thread and NPT thread are available.

2 Once lubricated air is used, continue with same medium to optimise valve life span. lubricants like ISO VG32 or equivalent are recommended.

③ The maximum actuation frequency of no-load state.

Symbol



Product feature

1. Structure in sliding column mode: good tightness and sensitive reaction.

- 2. Three position air valves have three kinds of central funcition for your choice.
- 3. Double air control valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Integrate with the manifold to save installation space.

Ordering code



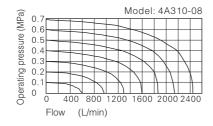
3	3	1	0
Co	de	Valve	type
3	300 Series	10	Sing
		20	Dou
		30C	Dou

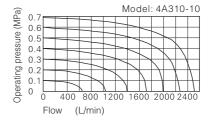
Valve	type
10	Single air control 5/2 way
20	Double air control 5/2 way
30C	Double air control 5/3 way closed center
30E	Double air control 5/3 way exhaust center
30P	Double air control 5/3 way pressure center

10		0]
	Port	size	Thread	type
	08	1/4"	Blank	PT
	10	3/8"	G	G
			Т	NPT

Please refer to 64 for manifold specification and the order way.

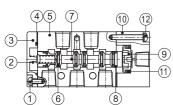
Flow chart



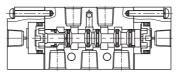


Inner structure

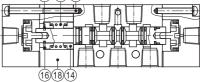




4A320







No.	Item	No.	Item	No.	Item	No.	Item	No.	Item
1	Screw	5	Body	9	Piston	13	Screw	17	E Clip
2	Spring	6	O-ring	10	Pilot body	14	Spring holder	18	Side cover
3	Bottom cover	7	Spool	11	O-ring	15	Return Spring		
4	Bottom cover gasket	8	Wear ring	12	Screw	16	Spring holder		

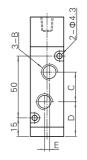
2-A

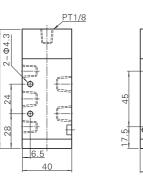
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20

27

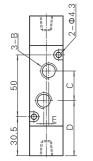
Dimensions 4A310

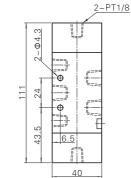




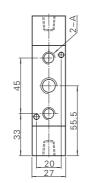
Model\Item	А	В	С	D	E
4A310-08	PT1/4	PT1/4	22	29	0
4A310-10	PT1/4	PT3/8	24	28	4

4A320

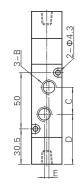


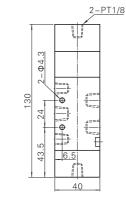


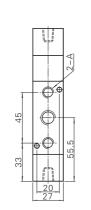
95.5



4A330C







Model\Item	А	В	С	D	Е
4A320-08	PT1/4	PT1/4	22	44.5	0
4A320-10	PT1/4	PT3/8	24	43.5	4

Model\Item	А	В	С	D	Е
4A330-08	PT1/4	PT1/4	22	44.5	0
4A330-10	PT1/4	PT3/8	24	43.5	4



Specifications

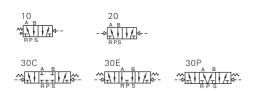
Model	4A410-15	4A420-15	4A430C-15	4A430E-15	4A430P-15			
Fluid		Air(to be filte	ered by 40 µm filter element)					
Acting			Exterior control					
Port size ①		ln=	Out=Exhaust=1/2"					
Orifice size	5.5mm ² (Cv=2.79) 30.0mm ² (Cv=1.68)				68)			
Valve type	5 port 2	porsition	5 port 3 porsition					
Operating pressure	0.15~0.8MPa(21~114psi)							
Proof pressure			1.2MPa(175psi)					
Temperature ℃			-20~70					
Material of body	Aluminum alloy							
Lubrication 2	Not required							
Max. Frequency ③			3 cycle/sec					
Weight (g)	555	685	735					

① PT thread, G thread and NPT thread are available.

2 Once lubricated air is used, continue with same medium to optimise valve life span. lubricants like ISO VG32 or equivalent are recommended.

③ The maximum actuation frequency of no-load state.

Symbol

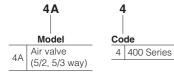


Product feature

- 1. Structure in sliding column mode: good tightness and sensitive reaction.
- 2. Three position air valves have three kinds of central funcition for your choice.
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- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.

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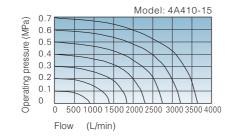
Ordering code



1	0	15	5]
Valve	type	Port	size	Thread	type
10	Single air control 5/2 way	15	1/2"	Blank	PT
20	Double air control 5/2 way			G	G
30C	Double air control 5/3 way closed center			Т	NPT
30E	Double air control 5/3 way exhaust center				
30P	Double air control 5/3 way pressure center				

Please refer to 64 for manifold specification and the order way.

Flow chart

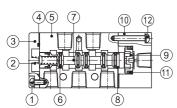


NEU-MASTER®

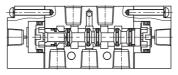
4A400 Series Air valve(5/2 way, 5/3 way)

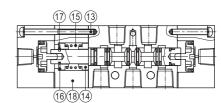
Inner structure





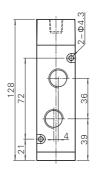
4A420

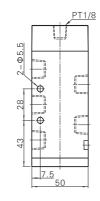


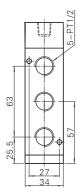


No.	Item	No.	Item	No.	Item	No.	Item	No.	Item
1	Screw	5	Body	9	Piston	13	Screw	17	EClip
2	Spring	6	O-ring	10	Pilot body	14	Spring holder	18	Side cover
3	Bottom cover	7	Spool	11	O-ring	15	Return Spring		
4	Bottom cover gasket	8	Wear ring	12	Screw	16	Spring holder		

Dimensions 4A310

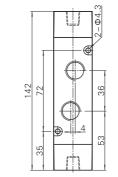






4A430C

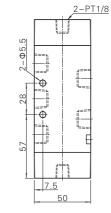
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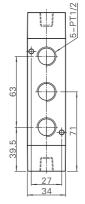


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2

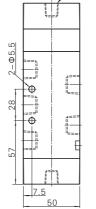
35











<u>2-PT1/8</u>

